

Contents

Abstract.....	5
1. Introduction.....	7
2. Types of ores from a historical perspective.....	9
3. Types of deposits and resources of iron ores.....	11
4. Ore mining and production of concentrates.....	17
5. Mining technologies	25
6. Transport	29
7. Metallurgical technologies and types of products	33
8. Production of pig iron, steel and cast iron	44
9. Demand and consumption of steel.....	52
10. Capacity utilization in steel industry.....	61
11. Production costs	67
12. Prices of ores and concentrates.....	74
13. Prices of steel and associated raw materials.....	81
14. Export, import of raw materials and products	89
15. Employment – work efficiency	99
16. Significance of iron raw materials in Poland economy.....	104
17. The market outlook.....	111
18. Current criteria used to qualify deposits for extraction.....	116
References.....	121